

上海普利特化工新材料有限公司 Shanghai PRET Chemical New Materials Co., Ltd.

液晶高分子材料 KG300-50 产品性能 LCP KG300-50 Product Properties

项目 Item	测试方法 Test Method	单位 Unit	KG300-50
密度 Density	ASTM D792	g/cm ³	1.72
机械性能 Mechanical Properties			
拉伸强度 Tensile Strength	ASTM D638	MPa	110
拉伸模量 Tensile Modulus	ASTM D638	MPa	13000
断裂伸长率 Elongation at Break	ASTM D638	%	2.5
弯曲强度 Flexural Strength	ASTM D790	MPa	160
弯曲模量 Flexural Modulus	ASTM D790	MPa	11500
缺口冲击强度 Notched Impact Strength	ASTM D256	J/m	80
热性能 Thermal Properties			
热变形温度 HDT, 1.82 MPa	ASTM D648	°C	245
燃烧特性 Flammability, 0.75 mm	UL-94		V-0
电性能 Electrical Properties			
介电常数 Dielectric Constant (10 GHz)	IPC-TM-650 2.5.5.13		3.7
介电损耗因子 Dielectric Loss Factors(10 GHz)	IPC-TM-650 2.5.5.13		0.004
体积电阻率 Volume Resistivity	ASTM D257	Ω•cm	$10^{13\sim16}$
击穿电压 Dielectric Strength, 2 mm	ASTM D149	KV	≥40

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除非另有特别说明,产品手册中的所有数据均来源于室温条件(23°C,50%相对湿度)下对标准试样进行的测试。这些数据为实验典型值,真实可靠,仅能作为参考性数据,不能认定为材料性能的最小值。

These technical data in the product brochures are typical data under specific test conditions and not intended for use as limiting specifications.

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射出成型参数 Molding Condition

为避免起泡问题,成型前建议如下:

To avoid the blistering problem, the following molding parameters is recommended.

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材料干燥	温度/时间	150 °C/4h 以上或 140 °C/6h 以上		
Dry Tempe	rature/Time	150 °C/above 4h or 140 °C/above 6h		
模温		80 °C 或常温		
Mold Temperature		80 °C or Normal Temperature		
	喷嘴温度	350°C—360 °C		
料管温度 Cylinder Temperature	Nozzle Temp.	350 C—300 C		
	前部温度	350 °C—360 °C		
	Front Temp.	330 C—300 C		
	中部温度	330 °C—340 °C		
	Middle Temp.	330 C—340 C		
	后部温度	210 °C 220 °C		
	Rear Temp.	310 °C—320 °C		

包裝 Package

每包 25KG 內襯鋁箔防潮紙袋

25KG net paper bag lined with aluminum foil.

储存

Storage

避免潮湿及太阳直射环境下储存

To avoid the wet and direct sun-light storage environment.

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SHANGHAI PRET COMPOSITES CO LTD 558 XINYE RD, QINGPU INDUSTRIAL ZONE, SHANGHAI 201707 CN



Liquid Crystal Polymer (LCP), pellets

(a) - The natural color (NC) for Grade KG300 is between white and beige.

Flammability	Value	Test Method
Flame Rating (0.75 to 0.83 mm, NC, BK)	V-0	UL 94 IEC 60695-11-10, -20
Thermal	Value	Test Method
RTI Elec (0.75 to 0.83 mm)	130 °C	UL 746
RTI Imp (0.75 to 0.83 mm)	130 °C	UL 746
RTI Str (0.75 to 0.83 mm)	130 °C	UL 746

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