

上海普利特化工新材料有限公司

Shanghai PRET Chemical New Materials Co., Ltd.

液晶高分子材料 KG300-Q01 产品性能 LCP KG300-Q01 Product Properties

项目	测试方法	单位	KG300-Q01
Item	Test Method	Unit	低翘曲级
物理性能 Physical Properties			
密度 Density	ASTM D792	g/cm ³	1.65
机械性能 Mechanical Properties			
拉伸强度 Tensile Strength	ASTM D638	MPa	130
拉伸模量 Tensile Modulus	ASTM D638	MPa	15000
断裂伸长率 Elongation at Break	ASTM D638	%	2.0
弯曲强度 Flexural Strength	ASTM D790	MPa	180
弯曲模量 Flexural Modulus	ASTM D790	MPa	12500
缺口冲击强度 Notched Impact Strength	ASTM D256	J/m	120
热性能 Thermal Properties			
热变形温度 HDT, 1.82MPa	ASTM D648	°C	260
燃烧特性 Flammability, 0.75 mm	UL-94		V-0
电性能 Electrical Properties			
介电常数 Dielectric Constant(1KHz)	IEC60250		4.4
介电常数 Dielectric Constant(1MHz)	IEC60250		3.7
介电损耗因子	IEC60250		0.025
Dielectric Dissipation Factor (1KHz)	IEC60250		0.025
介电损耗因子	IEC(0250		0.026
Dielectric Dissipation Factor (1MHz)	IEC60250		0.036
体积电阻率 Volume Resistivity	ASTM D257	Ω•cm	1013~16
击穿电压 Dielectric Strength	ASTM D149	Kv	≥40

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除非另有特别说明,产品手册中的所有数据均来源于室温条件(23° C,50%相对湿度)下对标准试样进行的测试。这些数据为实验典型值,真实可靠,仅能作为参考性数据,不能认定为材料性能的最小值。

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射出成型参数 Molding Condition

为避免起泡问题,成型前建议如下:

To avoid the blistering problem, the following molding parameters is recommended.

To avoid the onstering pr	obiem, the following molaing pa	indirectors is recommended.	
材料干燥温度/时间		150 °C/4h 以上或 140 °C/6h 以上	
Dry Temperature/Time		150 °C/above 4h or 140 °C/above 6h	
模温		80 °C 或常温	
Mold Temperature		80 °C or Normal Temperature	
料管温度 Cylinder Temperature	喷嘴温度	335°C—340 °C	
	Nozzle Temp.	333 C—340 C	
	前部温度	325 °C—330 °C	
	Front Temp.	323 C—330 C	
	中部温度	315 °C—320 °C	
	Middle Temp.	315 C—320 C	
	后部温度	305 °C—310 °C	
	Rear Temp.	305 C—310 C	

包裝 Package

每包 25KG 內襯鋁箔防潮紙袋

25KG net paper bag lined with aluminum foil.

储存

Storage

避免潮湿及太阳直射环境下储存

To avoid the wet and direct sun-light storage environment.

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KG300-Q01

Liquid Crystal Polymer (LCP), pellets

lammability	Value	Test Method
Flame Rating		UL 94
0.200 mm, BK, NC	V-0	IEC 60695-11-10, -20
3.2 mm, BK, NC	V-0	
hemal	Value	Test Method
RTI Elec		UL 746
0.200 mm	130 °C	
3.2 mm	130 °C	
RTI Imp		UL 746
0.200 mm	130 °C	
3.2 mm	130 °C	
RTI Str		UL 746
0.200 mm	130 °C	
3.2 mm	130 °C	

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